

**DESCRIPTION**

A fast drying, anti-corrosive primer for use under a wide variety of conventional finishes. It has excellent anti-corrosive properties on properly prepared steel and good adhesion to pre-treated steel and aluminium. Suitable for use as part of a conventional anti-corrosive paint system. Can be welded. Suitable as a holding primer.

**RECOMMENDED USES**

Priming of properly prepared steel and pre-treated aluminium.

**SPECIAL PROPERTIES**

Excellent anti-corrosive properties. Rapid drying.

**COLOUR RANGE**

Light Grey.

**FINISH**

Matt.

**VOLUME SOLID**

51%.

**COVERAGE**

Johnstone's Single Pack Primer will cover at the rate of approximately 10 square metres per litre depending on the nature and porosity of the surface being painted.

**DRYING TIME**

Recoat after 4 hours.

**TRANSPORTATION & STORAGE**

To avoid the risk of spillage always store and transport in a secure upright position. **STORE AWAY FROM HEAT AND FLAME.**

**THINNER**

TC1 Thinner and Cleaner.

**VOC CONTENT**

HIGH VOC CONTENT 25–50%

VOC's (Volatile Organic Compounds) contribute to atmospheric pollution.

EU limit value for this product (Cat A/i): 500g/l (2010).

This product contains max 500g/l VOC.

**FILM THICKNESS**

Wet: 100µm, dry: 50µm.

**PREPARATION**

Blast cleaned to SIS-Sa 2<sup>1/2</sup> minimum or mechanically to SIS-St 3 minimum. Previous suitable coats should be clean, dry and abraded if necessary. For further advice, contact Technical Advisory: 01924 354354.

**APPLICATION**

Mix thoroughly before use. Suitable for application by brush, roller or spray. For application by brush or roller, thin with up to 5% TC1 Thinner and Cleaner if required. For application by spray, thin with 10–20% TC1 Thinner and Cleaner for conventional spray and 0–15% TC1 Thinner and Cleaner for airless spray.

**CLEANING**

Remove as much product as possible from application equipment before cleaning. Replace lid firmly. Clean equipment immediately after use with TC1 Thinner and Cleaner. Some local authorities have special facilities for the disposal of waste coatings. Do not empty product into drains or watercourses.

**PRECAUTIONS**

- PAINT UN1263.
- Contains Xylene and Tri Zinc Bis Orthophosphate.
- FLAMMABLE.
- HARMFUL BY INHALATION AND IN CONTACT WITH SKIN.
- IRRITATING TO SKIN.
- Keep away from sources of ignition - No smoking.
- Use only in well ventilated areas.
- Avoid contact with skin and eyes.
- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- After contact with skin, wash immediately with plenty of soap and water or a recognised skin cleaner – DO NOT USE SOLVENT OR THINNERS.
- When spraying do not breathe spray, wear suitable respiratory protective equipment.
- In case of insufficient ventilation, wear suitable respiratory protective equipment.
- Wear suitable protective clothing and gloves.
- If swallowed, seek medical advice immediately and show the container or label.
- Keep out of the reach of children.